

Work Order ID 76521***76521***

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November-16-11 12:02:53 PM

Item ID: D2661-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Saddle, LH Fwd Aft Out 206

Start Date: 11/16/11 Start Qty: 5.00

5

Cust Item ID:

Required Date: 11/17/11 Req'd Qty: 5.00

5

Customer: CU-DAR001

Reference: RMA RA111291

Approvals:

Process Plan: 

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2661

Rev D

100

0.00

100

QC

Quality Control

Memo

INSPECT RA11291

0.00 

110

0.00

110

Small Fab

Small Fab

Memo

SCRAP/DESTROY PARTS

0.00 

120

QC21- Final Inspection - Work Order Release

0.00

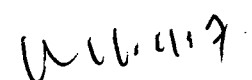
120

QC

Quality Control

Memo

0.00



Picklist Print

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Work Order ID: 76521

Parent Item: D2661-1

Start Date: 11/16/11

Required Date: 11/17/11

Parent Item Name: Saddle, LH Fwd Aft Out 206

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP: C00.11.01Removed P/O for Powder Coat - in house processEC
IPP Rev:D As per Rev D 07-03-19 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2661-1 Saddle, LH Fwd Aft Out 206		Manufactured	No				Each	1.0000		5			

Location

Loc Qty

Loc Code

ST435

1

73841

1

64559 x 5

✓

Linda Lacelle

From: David Shepherd <dshepherd@dartaero.com>
Sent: November-17-11 9:56 AM
To: 'Bill Beckett'
Cc: llacelle@dartaero.com; Peggy McDonald
Subject: RE: RA 111291 D2661-D2662 saddles

Bill,

When we talked to Ronnie Kearns, I thought for sure that Ft Rucker would want to change out the saddles on the early skidtubes so that they wouldn't run into a compatability problem in the future. This was not the case. Ronnie thought this would be a nightmare for Ft Rucker and recommended that we handle this on a case-by-case basis. Famous last words, but I don't think saddle replacement is going to be a common occurrence.

I agree that we should retain the old saddles and put them in quarantine (as Rev. D) so that if a customer needs to replace an old saddle, we can offer them a replacement. We will have to get customers to provide us with the batch number of the D2661/D2662 saddle they are replacing so that we send them Rev. D or Rev. E as applicable. Can we put some sort of note to this effect in Intuitive and Quantum???

Again, I don't think this will be a common occurrence. By the time they need to replace the saddles, the customers will probably have to replace the entire skidtubes.

David

From: Bill Beckett [mailto:bbeckett@dartaero.com]
Sent: November-16-11 11:30 AM
To: David Shepherd
Cc: llacelle@dartaero.com
Subject: FW: RA 111291 D2661-D2662 saddles

David,

What do you recommend? It seems to me that we need to keep spares on hand for existing customers, or else be in a position where a customer using the old change number needs one saddle and is forced to buy 8 (or more likely be given 8 on a no-charge!).

Let me know what you think.

Bill

From: Linda Lacelle [mailto:llacelle@dartaero.com]
Sent: November 16, 2011 1:07 PM
To: Bill Beckett
Subject: FW: RA 111291 D2661-D2662 saddles

Per the attachment, the following saddles are the old ones that were going to be scrapped:

9 x D2662-2

5 x D2661-1

6 x D2661-2

I checked through Intuitive and Coss, and these are the qty of old saddles that are out there:

16 x D2661-1
20 x D2661-2
18 x D2662-1
16 x D2662-2

The others were the spares we shipped and will be returned to stock.

Let me know if you require other information.

Linda

From: Eric Downing [mailto:edowning@dartaero.com]

Sent: November-16-11 10:05 AM

To: Linda Lacelle; Melanie Fauteux; Cathy Kerr

Cc: psmith@dartaero.com; Susanne Sheldon; Sian Willems; 'David Shepherd'; Marc Bellavance

Subject: RA 111291 D2661-D2662 saddles

Here are the instructions for this return. Please read the attachment.

Thanks

Eric Downing

QC COORDINATOR

DART AEROSPACE

EDOWNING@DARTAERO.COM

